

# Waste to Fuel Projects

Well to Wheel.....

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Break down assessment into three segments,

- 1. Well (source of fuel) production and purification,
- 2. Transport of fuel to vehicle, and
- 3. Tank to wheel analysis

Measuring Environmental Impacts

- a) Air Pollution (NOx, PMBC/10/2.5, CO2, CO, HC, NMHC).
- b) Health Impacts
- c) Climate impacts and Community Perception
- d) Operator Corporate CSR & access to capital (Discussion).

Note: PM – Particulate Matter broken into all Black Carbon, under  $10\mu m$  and under  $2.5\mu m$  HC – All Hydrocarbons, NHMC – Non Methane Hydrocarbons



### Well to Storage

Impact	Diesel	CNG	CBG
Extraction Process	Drilling	Drilling	Digestion Parasitic to factory or digestion at landfill
Process Size	Large	Large	Small
Intermediate Product	Crude Oil (various fractions and contaminants)	Bulk Gas (various fractions and contaminants)	Biogas (45-65% CH4 with H2S/H2o Contamination)
Secondary Processing	Shipped as crude to refinery to be cracked and refined	Refinery to/from pipeline to NG or chilled to LNG for transport overseas	Purification to NG quality and compression
Final Product	Diesel (various quality)	Natural Gas (NG) or Compressed Natural gas (CNG)	Compressed Bio methane Gas (CBG)
Energy Density of Final product	38.5 MJ/I	9 MJ/I (LNG 22 MJ/I)	9 MJ/ (No Ethane)

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## Storage to tank

Impact	Diesel	CNG	CBG
Distribution to Depot	Ship, Tanker	Ship, Pipeline and Tanker	Tanker
Typical distance from refining to depot	1000-9000Km	1000 - 9000 km	<100km
Transport Energy Used	High	High	Very Low
Distribution to Buyer	Tanker	Tanker	Tanker
Storage Issues	Sulphur and tank time	Lead/Mercury Contamination	Moisture Content if not purified properly



## Tank to Wheel

Impact	Diesel	CNG	CBG	
NOx (g/km)	5 -7	1 - 2	0.05 -1	
SOx (g/km)	Depends on Mix, CBG higher than CNG but lower than poor quality high sulphur diesel in emerging economies.			
PM10 (g/km)	0.18	0.06	0.06	
NMHC (g/km)	0.14	0.02	0.024	
CO (g/km)	0.3	0.5	0.6	
CO <sub>2</sub> (g/km)	1000	800	800	
Ames Mutagenicity test (rev/mg/10) TA99-S9, BSC) Source VTT Nyland 2004 with additions.	Averaged 200	Averaged 95	Not tested but expected lower due to no ethane in mix and no lead or mercury from bio accumulation in petroleum Products	

Particulate matter (PM)



 DI Euro III\* DI EEV EGR

O-DI EEV SCR Ethanol EEV

D DME ▲ CNG EEV\*

The effect of fuel on particle size distribution on Braunchweig Particulate matter, 1.0E+15 especially PM2.5 are a 1.0E+14 major health issue. 1.0E+13 CNG is 1% of diesel (mM/#) dQBolp/Np 1.0E+12 emissions of PM2.5 1.02+11 >10µm 1.0E+10 5-10µm 1.0E+09



2012 shows cumulative distribution of particulate matter versus the concentration in exponetial (orders of magnitude) scale. Note conflict with numbers on slide 5 - discuss

driving cycle

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### Other Health considerations



- **Mutagenicity** is the measure of exposure to certain carcinogens.
- All Hydrocarbons contain carcinogens including PAH -Poly Aromatic Hydrocarbons (ie Benzene et al).
- Formaldehyde used in catalysts and a range of other chemicals created in the combustion process are present in exhaust gases.
- Unburnt hydrocarbons especially Non Methane Hydrocarbons with high carbon numbers are present depending on the efficiency of the engines and the stability of the production process (biogas can produce these).
- Fuel Quality, test cycles, vehicle type, filter and catalysts all play a part in giving variable outcomes in research.

#### **Climate Change Impacts**



The climate impact of each fuel is measured in Tonnes of CO2 equivalents per kilometer. This is calculated by adding the sum of the following:

- A. Amount of CO2 exhausted per kilometer,
- B. Amount of Methane (CH4) exhaust per kilometer time the green house gas impact factor of 34,
- C. Amount of PM10 multiplied by 0.75 (to convert to Black Carbon Factor) and then multiplied again by the greenhouse gas impact factor of 900.

Туре	Diesel	CNG	CBG
CO2 g/km	1000	800	800
CH4	0.05	8	8
CH4 as CO2e g/km	1.7	272	272
PM10	0.18	0.06	0.05
PM10 as CO2e g/km	162	54	45
total GHG g/km	1163.7	1126	1117

Assuming a carbon price of €2/T CO2e, the cost would be €0.093/km (assuming 20 year horizon in IPCC 2013).

#### **Assessing Other Impacts**



- Sweden with the EU developed the ASEC model to measure the cost impact of vehicle emissions.
- A Dutch group subsequently reviewed the impacts and proposed €0.004/km for Nox, € 0.002/km for PM10 and € 0.075/km for CO2e giving a total of 0.092/km.
- These Figures have been used in modelling for CNG/ Bio-methane Buses regionally.
- The actual health costs will vary from country to country as will the impact of green initiatives on share price.
- The figures for Holland are unlikely to be applicable to India or Pakistan.
- Further research is required on the impact of these health and social costs in each country on specific routes and under controlled conditions.